



## DuoSeal 1397 Repair Kits

For Refrigeration Pump 1397B-46:

Kits include Buna seals for durability

Minor kit: 1397K-46, Major Kit: 1397K-47

### Major Repair Kit CAT. No. 1397K-08 for Model 1397

ID	Qty.	Description	ID	Qty.	Description
<b>Major Repair Kit 1397K-08</b>					
1	1	Mechanical Shaft Seal, 1" CAT. No. 1401F	12	1	Pressure Relief Valve
2	2	O-Ring	13	1	Ball Bearing
3	2	Woodruff Key	14	1	Spacer Disk
4	1	Key for Small Rotor	15	1	Pressure Release Exhaust Valve
5	2	Large Vane Metal	16	1	Spacer
6	4	Large Vane Spring	17	1	Valve Backer
7	2	Large Spring Holder	18	1	Valve Flapper
8	1	Screen Filter	19	2	Small Vane Spring
9	1	Intake Chamber Gasket	20	2	Small Vane Metal
10	1	O-Ring	21	1	Small Spring Holder
11	1	Oil Case Gasket	<b>Minor Repair Kit CAT. No. 1397K-07</b>		

Contains same as Major Kit 1397K-08 except vane ID No. 5 and 20.